User Manual V SERIES LEP LITHIUM BATTERY PACK

51.2 V 280 Ah





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1. SAFETY PRECAUTIONS



Failure to comply with the instructions and safety rules outlined in this manual may result in death or serious injury. Before operating the Lithium Battery Pack (LBP), carefully read and understand the safety rules and usage instructions, and follow them strictly. Avoid hazardous situations. Always conduct an inspection before making any connections. Use the Lithium Battery only for its intended purpose. Read, understand, and adhere to all applicable legal regulations. Complete the necessary training to ensure the safe use of the Lithium Battery.



- Please read the technical specifications and the user manual carefully before using or testing the LBP. Otherwise, issues such as overheating, efficiency loss, short circuits, or electrical malfunctions may occur.
- During the installation of the LBP, use the required equipment (electrically insulating gloves, safety goggles, protective clothing, and recommended tools).
- Do not puncture the LBP or apply physical force to it.
- Do not open or interfere with the inside of the LBP.
- Do not draw current from the LBP exceeding the battery's capacity.
- Do not connect any conductive material other than the battery connector to the positive (+) and negative (-) terminals of the LBP.
- Ensure that the LBP connectors are fully inserted and not loose.
- Do not expose the LBP to high current or voltage.
- Avoid contact of the LBP with liquids; do not leave the battery in wet or humid environments, and do not submerge it in liquids.
- Keep the LBP away from sunlight, fire, heaters, or materials with high temperatures.
- Do not charge the LBP directly from the mains with alternating current without using a rectifier.
- Do not connect lithium batteries in series.
- When electrically connecting products in parallel, do not use battery packs of different types or capacities.
- Use a circuit breaker appropriate for the voltage and current values to disconnect the battery connection in case of a dangerous situation.
- Do not place the LBP in a microwave oven or a pressurized container.
- Place the LBP properly in the designated area of use.
- Do not continue to use the LBP in risky situations.
- Do not attempt to disassemble the LBP or make any modifications to it in any way.
- The LBP must not be opened except by authorized service personnel. If opened, it will no longer be covered by the warranty.



1.1. Safety

- * The LBP should be installed by individuals trained in electrical connections and systems and possessing sufficient knowledge of battery and power systems.
- * During the installation process of the LBP, the protective equipment listed below must be used.



Electrically Insulating





Protective Shoes

Gloves

Protective Goggles

1.2 Tools

* The tools and measuring devices that may be needed during the installation are listed below.

Screwdriver	Insulation Tape
Electric Drill	Thermometer
Torque Wrench	Pliers
Side Cutter	User Manual
Current Meter	Wrench
Voltmeter	

1.3 Transport

- * The LBP must be packaged with insulation and impact-resistant material to prevent physical damage.
- * During the transportation process, care should be taken during loading and unloading. The LBP must not be opened or subjected to physical impacts or collisions.
- * The LBP must never be transported alongside flammable, explosive objects or sharp metal items.
- * To transport the LBP, it should be carried by at least two people using the handles for guidance.





2. DIMENSIONS OF THE V SERIES LFP LBP

2.1. Dimensions of the BTR-P-51.2 V-280 Ah LBP









Figure 3.1

NUMBER	DESIGNATION	DESCRIPTION
1	LCD Screen	Allows real-time monitoring of battery data and adjustment of battery settings.
2	Power Switch	It is the switch that controls the power on and off of the LBP.
3	Battery State of Charge (SOC)	It is a series of green LEDs that display the battery's charge status in four stages. See page: 24.
4	Error Indicator	It is a warning LED that lights up in red in undesirable situations such as high temperature or low battery level.
5	Battery Status Indicator	It is a warning indicator that shows the battery's charge, discharge, and standby status.

3.2. Battery Management System (BMS)

The Battery Management System (BMS) is a component that ensures the safety and control of the battery pack during charging and discharging processes in lithium battery applications. The BMS continuously monitors and manages the battery's operation, including overcharging/overdischarging, high current, high/low voltage, and high-temperature conditions. Additionally, it balances the voltage between cells and performs charge balancing, enabling the battery to be used for long periods with high performance.



3.3. Back Side of the V Series LFP LBP



NUMBER	DESIGNATION	DESCRIPTION
1	(+) Connector	Positive Power Connector of the Lithium Battery
2	(-) Connector	Negative Power Connector of the Lithium Battery
3	Addressing Switch	It is the switch used for addressing in parallel connections.
4	Restart Switch	It enables the restart of the BMS.
5	Communication Ports	It has RS 485 and CAN ports for communication connections between the computer and inverters.
6	Device Label	Label containing information such as voltage, current, weight, and similar details.
7	Mounting Bracket	It is used for connecting multiple battery packs.



3.4. Technical and Physical Specifications of the V Series LFP LBP

VOLTAGE - CAPACITY	BTR-P-51.2 V-280 Ah
Nominal Voltage (V)	51.2
Nominal Capacity (Ah)	280
Nominal Energy (Wh)	14336 [±]
Recommended Charge Current (A)	100 ^{2.3}
Maximum Charge Current (A)	140 ²³
Recommended Charge Voltage (V)	56.8
Maximum Charge Voltage (V)	58.4
Recommended Discharge Current (A)	100 ²³
Maximum Discharge Current (A)	140 ²³
Discharge Cut-off Voltage (V)	44.8±0.2
BATTERY / CELL	
Cycle Count	8000 ^{1,2,3,4,5}
Gravimetric Energy Density (Wh / Kg)	165
Volumetric Energy Density (Wh / L)	350
Internal Resistance (mΩ)	<15 7
STANDARD	
Overcharge Protection	Yes
Overdischarge Protection	Yes
Overcurrent Protection	Yes
Short Circuit Protection	Yes
Overtemperature Protection	Yes
Temperature Sensor	Yes
Adjustable Charge / Discharge Current	Yes
Battery Chemistry	LFP Prismatic
Safety	IEC 61960 / 62133-2 / RoHS
OPERATING CONDITIONS	
Charge Temperature [°C]	0 ~ +60
Discharge Temperature [°C]	-20 ~ +60
Storage Temperature [°C]	0 ~ +35
Humidity (Non-condensing)	Maximum 85%
Protection Class	IP20-IP65
Expected Product Lifespan (Years)	>15
Warranty Period (Years)	5
OTHER	
Dimensions (W x D x H) [mm]	450x250x990
Weight	119 ± 0.5
Battery Connection	IP67-Protected Positive (+) and Negative (-) Connector Caps
Series Connection	No
Parallel Connection	Yes (Maximum 16 Units)
Communication	CAN / RS485 / Bluetooth
Display	LCD
Outer Enclosure	Metal Enclosure
1) Kullanılabilir Enerji (Usable Energy)	

4) 50% SOC (State Of Charge)
5) 75% D.O.D (Depth Of Disharge,
6) 80% EOL (End Of Life)



3.5. Warning Label of the V Series LFP LBP



3.6. Product Label of the V Series LFP LBP



3.5. RECOMMENDED INVERTER AND BATTERY POWER COMBINATIONS

INVERTER	NUMBER OF PARALLEL CONNECTIONS	BATTERY ENERGY (KWH)	
≤5.6 KW	1	14,3	
≤7.2 KW	1 v 2	14,3 v 28,6	
≤11 KW	2	28,6	
≤15 KW	3	42,9	
≤20 KW	4	57,2	
≤30 KW	5	71,5	
≤40 KW	6	85,8	

The table has been created based on a system voltage of 48V in the inverters.

The table has been created based on the recommended battery configuration for an 11 kW inverter.

Battery Specifications	An 11 kW inverter operating at maximum power will draw a current of: 11000 W / 51.2 V = 214 A - Maximum discharge current: 140 A - Maximum current supported by the connectors: 200 A - Operating voltage: 51.2 V
Number of Batteries	Connection Types
Single:	Since the maximum discharge current is 214 A, the discharge current should be limited to 140 A through the inverter.
2 parallel:	When the inverter operates at maximum power, it will draw 214 A, and each parallel battery will supply 214 / 2 = 107 A. This value is suitable for both the battery packs and the inverter. Therefore, the battery packs can be directly connected in parallel using 35 mm ² jumper cables, and the + and – power outputs of the battery packs can be connected directly to the inverter using 50 mm ² cables.
3 parallel:	When the inverter operates at maximum power, it will draw 214 A, and each parallel battery will supply 214 / $3 = 72$ A. This value is suitable for the battery packs and battery connectors. The battery packs can be connected to each other using 35 mm ² cables, and the + and – power outputs of the battery packs can be connected directly to the inverter using 50 mm ² cables.
4 parallel:	When the inverter operates at maximum power, it will draw 214 A, and each parallel battery will supply 214 / 4 = 53.5 A. This value is suitable for the battery packs and battery connectors. The battery packs can be connected to each other using 35 mm ² cables, and the + and – power outputs of the battery packs can be connected directly to the inverter using 50 mm ² cables.
n parallel: (n ≤ 16)	The calculations above are based on the number of parallel batteries (n).

<u>NOTE</u>: As the number of batteries increases, the possibility of parallel connection at the inverter input decreases. Therefore, all batteries can be connected to the inverter through a DC bus.



- **5. ADDRESSING SETTINGS**
- 5.1. Single Use Settings



NOTE: In single-use mode, no addressing switch configuration is required. All switches should remain in the closed position as shown in Figure 5.1.

5.2. 5.2. Multi-Use Settings (Parallel Connection)

NOTE: In multi-parallel connections, connecting the power output cables of the lithium battery as shown in Figure 5.2, with the positive and negative outputs connected from the beginning and end, will be suitable for power distribution.



Example: LBP 3-Unit Parallel Connection



Figure 5.2



5.3. Multiple Use Addressing Settings (Parallel Connection)

Addressing Switch

When LBP units are connected in parallel, the main protocol communicates with dependent protocols via the CAN interface. The main protocol summarizes the information of the entire battery system and shares it through a converter using CAN or RS 485.

In single-use mode, no addressing configuration is required. All switches must remain in the closed position. For multi-parallel connections, the addressing process should be set according to the number of devices, as specified in the following configurations.





1	ON
2	ON 1 2 3 4 5 6 7 8
3	ON 1 2 3 4 5 6 7 8
4	ON 1 2 3 4 5 6 7 8
5	ON 1 2 3 4 5 6 7 8
6	ON 1 2 3 4 5 6 7 8

6 Parallel

7 Parallel



8 Parallel











12 Parallel Γ















NOTE: Before connecting the cables, the addressing settings should be configured according to the number of batteries to be used, as specified on page 10 (Figure 5.3).



6. V SERIES LFP LBP BOX CONTENTS

ITEM	DESCRIPTION	QUANTITY	PHOTOGRAPH
MODULAR SERIES LBP	51.2 V-280 Ah & LiFePO4 LBP	1	TO GARAGE
FOR MULTIPLE CONNECTIONS PARALLELLING CABLE	RED (35 mm²) BLACK (35 mm²) Length: 600 mm	1	66
BETWEEN BATTERIES COMMUNICATION CABLE	Ethernet LAN Cable Length: 1000 mm	1	
BATTERY INVERTER INTERMEDIATE COMMUNICATION CABLE	Ethernet LAN Cable Length: 1500 mm	1	
FIXING BRACKET	LBP FIXING	1	
USER MANUAL and WARRANTY CERTIFICATE	LBP USER Manual	1	and and a second se



7. INSTALLATION 7.1. Installation Steps

STEP 1: The box should be opened while in a horizontal position as shown in Figure 7.1.





STEP 2: Carefully remove the contents of the box from the product packaging and ensure that the product contents are complete. The product packaging should be carefully preserved for any potential warranty or technical service situations. (Figure 7.2)



Figure 7.2



STEP 3: After the battery is removed from the box, it should appear as shown in Figure 7.3.



Figure 7.3

STEP 4: After determining the area where the battery will be installed, position the battery on the floor, ensuring there is enough space between the battery and the wall, particularly at the back, to allow a person to perform the installation. (Figure 7.4)



Figure 7.4



STEP 5: Position the batteries close to each other as shown in the figure, according to the number of batteries obtained. (Figure 7.5)

secure the LBP to the wall.



Figure 7.5



Figure 7.6





STEP 8: Before connecting the cables, refer to page 9 and configure the addressing settings for each battery according to the number of batteries to be used. (Figure 7.8)





STEP 9: Connect the power cables between the LBPs using a wrench, as shown in Figure 7.9.



Figure 7.9

STEP 10: Connect the parallel connection power cables of the modules as shown in Figure 7.10.



Figure 7.10



STEP 11: Connect the RJ45 communication cables of the modules from the RS485B port of the first selected battery to the RS485A port of the next battery in sequence, from B to A, for each battery as shown on page 9. (Figure 7.11)



Figure 7.11



Figure 7.12

STEP 13: For communication between the selected master battery and the inverter, connect the c ommunication cable to the CAN/RS485 port. (Figure 7.13)







STEP 14: To mount the fixing apparatus to the battery, remove the middle screw at the back using a screwdriver. (Figure 7.14)



Figure 7.14

STEP 15: Place the LBPs in the predetermined position for securing. (Figure 7.15)



Figure 7.15

STEP 16: The fixing apparatus is positioned on the battery as shown in the figure. (Figure 7.16)







STEP 17: The fixing apparatus is mounted onto the battery at the desired level, as shown in Figures 7.17 and 7.18.



Figure 7.17



Figure 7.18

STEP 18: To secure the LBP to the floor, turn the red wheel shown in Figure 7.19 in the direction of the arrow until the rubber foot makes contact with the ground.



After completing the turning process, the rubber foot should make contact with the ground, and the wheel should remain elevated.



Figure 7.19





STEP 20: After completing all these steps, start the inverter. Check the communication status between the inverter and the battery through the inverter.



BATTERY	MODE	OPERATING MODE	ALARM	LED LIGHTS			
514105							
Closed	Closed	OFF	OFF	OFF OFF OFF			OFF
Standby	Normal	Blinks	OFF	OFF			
	Normal	Blinks	OFF				
Charging Mode	Overcurrent Protection	Blinks	Glows Red	- Based on Battery Charge Status			
	Overvoltage Protection	Blinks	Glows Red	OFF	OFF	OFF	OFF
	Overtemperature Protection	Blinks	Glows Red	OFF	OFF	OFF	OFF
	Normal	Blinks	OFF	– Based on Battery Charge Status			
	Alarm	Blinks	Blinks				
Discharge Mode	High Current, Temperature, Overcurrent Protection	OFF	Glows Red	OFF OFF OFF		OFF	
	Low Voltage Protection	OFF	Glows Red	OFF	OFF	OFF	OFF

8. ÇALIŞMA VE ALARM GÖSTERGELERİ

8.1. Şarj Göstergesi

İTEM	CHARGE				DISCHARGE			
Indicator Status	L4	L3	L2	L1	L4	L3	L2	L1
0-25%	OFF	OFF	OFF	Blinks	OFF	OFF	OFF	Glows Green
25%-50%	OFF	OFF	Blinks	Glows Green	OFF	OFF	Glows Green	Glows Green
50%-75%	OFF	Blinks	Glows Green	Sabit Yeşil	OFF	Glows Green	Glows Green	Glows Green
>75%	Blinks	Glows Green	Glows Green	Glows Green	Glows Green	Glows Green	Glows Green	Glows Green



9.TEST FEATURES OF THE MODULAR SERIES LFP LBP

9.1. Electrical Performance Test

ітем	TEST PROCEDURE	RESULT
Nominal Voltage	Average Voltage Measurement During the Operation of a 51.2V Battery	51.2 V
Discharge Performance	The time taken for a fully charged battery to drop from 51.2 V to 40 V under standard discharge current	≥120 minutes
Storage	Measurement of the voltage loss of a 51.2 V battery after 1 month at 25 \pm 5 $^{\circ}\mathrm{C}$	≥49.6 V
Cycle Count	Measurement of 80% capacity usability at 100% depth of discharge with standard charge (100A) and discharge current (100A) at 25 ± 5°C	≥80% after 6000 cycles

9.2. Safety Test

Ітем	TEST PROCEDURE	RESULT
Short Circuit	A cable with a resistance of less than 5 m Ω was connected to the positive and negative terminals of a fully charged battery, and the short circuit condition was observed for 10 minutes. As a result of the test, the highest temperature recorded on the battery was 138°C, with no burning or explosion observed.	No burning or explosion was observed.
Penetration and Impact	When the battery was fully charged, an impact test was conducted using a steel needle with a diameter between $Ø$ 3mm and $Ø$ 8mm and speeds ranging from 10 mm/s to 40 mm/s. As a result of the test, punctures were observed on the outer layer of the battery, and the voltage dropped to zero.	No burning or explosion was observed.
Overcharge	Overcharge The battery was discharged at 1C in an environment with a temperature of 25°C ± 5°C until it reached 0 V. No burning or explosion was observed during the test.	
Thermal Shock	After being fully charged at 1C, the battery was placed in a dry container and kept in an environment with a temperature of 150°C ± 2°C for half an hour.	No burning or explosion was observed.



10.FREQUENTLY ENCOUNTERED SITUATIONS AND SUGGESTED SOLUTIONS

SITUATION	SUGGESTED SOLUTION		
LBP is not fully charging.	The charging voltage setting is too low. The charging voltage for the LBP should be between 56.8 V and 57.6 V for the BTR-P-51.2 V - 280 Ah model.		
Communication error from the LBP.	Check the address switch settings, and if no issue is found, inspect the RJ45 cable between the inverter and the battery. The corresponding RJ45 connections for the battery are specified in the user manual.		
After the LBP is connected to the inverter, the inverter does not charge the LBP.	The voltage of the LBP has dropped. If the voltage value for the BTR-P-51.2 V - 280 Ah model falls below 44 V, the inverter may not be able to charge the battery.		
The LBP discharges quickly.	The system may be consuming too much energy. You can add an additional lithium battery with the same product specifications to the system.		
The LBP shuts itself down.	Check the current drawn by the inverter and ensure it complies with the maximum current limit. Verify the voltage of the LBP and ensure it is within the normal voltage range.		
When the LBP is turned off, some batteries do not turn off.	The LBP can only be turned on and off via the main battery and does not turn off during the charging process. Refer to the 'LED Light States During Charging' section in the user manual.		
It is unclear which LBP is the main LBP.	The main LBP can be any of the lithium batteries connected in parallel. This depends on your address switch settings. You can find the address switch settings in the user manual, with the top-listed setting indicating the address switch configuration for the main LBP.		
If a battery from another brand with the same voltage and current values is added to the LBP, would it cause any issues?	You can only add batteries of the same model and brand with identical voltage and current values to the LBP. Adding a battery from a different brand may result in system errors that could lead to serious issues.		
If the LBP touches the ground, would it cause any issues?	The LBP should be installed without any ground contact and positioned 20 cm above the ground. Protect it from moisture, liquid contact, scratches, and similar adverse effects.		

*The situations and suggested solutions listed in the table are intended for general troubleshooting. If no solution is achieved for your lithium batteries after following the specified steps, please contact authorized customer service.



11. MAINTENANCE

- If the LBP is used infrequently, it should be used at least once every three months and left with an SOC (State of Charge) between 30% and 50%.
- If the LBP will not be used for an extended period, check its voltage. If the measured voltage is lower than the nominal operating voltage, charge the battery.
- The LBP does not require any liquid to be added. Therefore, never attempt to open or interfere with the battery. Products that are opened or tampered with will no longer be covered under warranty.

12. PACKAGING AND STORAGE

When the LBP is packaged, ensure to check the production date and remember that the product must be charged within three months of this date with a state of charge (SOC) between 30% and 50%. The high-security LBP box surface should include details such as name, type, nominal voltage, quantity, gross weight, date, capacity, and impedance.



WARRANTY CERTIFICATE

Company Name: TOMMATECH GMBH

Head Office:

Address: Bürgerplatz 5, 85748 Garching, Munich, Germany Phone: +49 89 1250 36 860 Email: mail@tommatech.de

Technical Service:

Address: Antalya Organized Industrial Zone, 1st Section, Atatürk Boulevard No:20,

Döşemealtı – Antalya – Turkey **Telefon:** + 90 242 229 00 54

Telefon: 444 20 02 **Faks:** + 90 242 229 00 74

Product Information		Seller Company Information	
Product Model:		Name:	
Product Serial Number:		Address:	
Warranty Period:	5 YIL (60 AY)		
Maximum Repair Time:	20 İş Günü	Phone:	
Neter To oncure that the d	uice cont to our compone	 Email:	

Note: To ensure that the device sent to our company is evaluated under the warranty (during the product's warranty period), no hardware interventions must be performed. The device must be undamaged, the warranty seal must not be removed or damaged, and the product must be returned in its original packaging. Failure to comply with these conditions will result in the device being classified as tampered with and excluded from warranty coverage.

Name:	
Address:	
Phone:	
Email:	
Invoice Date and Number:	
Delivery Date and Location:	
Signature:	
Company Seal:	

CASES NOT COVERED BY WARRANTY:

- 1. Damage to the batteries caused during transportation.
- 2. Damage resulting from interventions on the battery by unauthorized service centers.
- 3. Damage caused by incorrect polarity of battery connections.
- 4. Damage due to drawing current that exceeds the battery's discharge capacity.
- 5. Damage caused by charging the battery with a current exceeding its maximum charging capacity.
- 6. Damage due to charging the battery with a voltage exceeding the maximum charging voltage specified in the user manual.
- 7. Damage caused by short-circuiting the battery terminals.
- 8. Damage caused by contact between the positive (+) and negative (-) terminals with metallic objects.
- 9. Defects and damages due to improper assembly, maintenance, repair, or disassembly by unauthorized individuals.
- 10. Damage caused by incomplete insertion of battery connectors.
- 11. Damage resulting from opening and tampering with the battery by unauthorized individuals.
- 12. Damage caused by dropping the battery from a significant height.
- 13. Damage caused by striking the battery with objects such as hammers, shovels, or similar tools.
- 14. Damage due to series connections of batteries.
- 15. Damage from exposure to high currents or voltages.
- 16. Damage caused by contact with liquids.
- 17. Damage from storage or use of the battery in extremely humid environments.
- 18. Damage caused by exposure to temperatures above or below the values specified in the user manual.
- 19. Damage due to use of the battery outside the specifications listed in the user manual.
- 20. Damage caused by direct exposure to sunlight, fire, heating devices, or materials with high temperatures.
- 21. Damage caused by connecting the battery to AC devices without an appropriate inverter.
- 22. Damage due to directly powering devices such as televisions or washing machines with the battery.
- 23. Damage caused by charging the battery directly from an AC source without a converter.
- 24. Damage from continued operation of the battery under risky conditions.
- 25. Damage from extended operation of the battery below its nominal operating voltage.
- 26. Damage from storing or using the battery near fire or heat sources.
- 27. Damage caused by parallel electrical connections with batteries of different types, capacities, or production dates.
- 28. Damage due to physical impacts or vibrations on the battery.
- 29. Damage caused by removing battery connectors while loads are connected or during current flow.

Please consider these exclusion criteria to ensure the safe operation and longevity of the battery.



