

# **User Manual**

# TommaTech ProX 8.0K SOLAR INVERTER

Version: 1





# **Table of Contents**

ABOUT THIS MANUAL	1
Purpose	1
Scope	1
SAFETY INSTRUCTIONS	1
INTRODUCTION	2
Features	
Basic System Architecture	
Product Overview	3
INSTALLATION	2
Unpacking and Inspection	2
Preparation	
Mounting the Unit	4
Battery Connection	5
AC Input/Output Connection	
PV Connection	
Final Assembly	
Communication Options	
BMS Communication	1
OPERATION	1
Power ON/OFF	1
Operation and Display Panel	1
LCD Display Icons	1
LCD Setting	1
Display Setting	
Operating Mode Description	
Battery Equalization Description	
Fault Reference Code	
Warning Indicator	3
CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT	
Overview	
Clearance and Maintenance	3
BATTERY EQUALIZATION	3
SPECIFICATIONS	3
Table 1 Line Mode Specifications	3
Table 2 Inverter Mode Specifications	
Table 3 Charge Mode Specifications	
Table 4 General Specifications	
TROUBLE SHOOTING	3
Appendix I: Parallel function	3
Appendix II: BMS Communication Installation	4



#### **ABOUT THIS MANUAL**

## **Purpose**

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

## **Scope**

This manual provides safety and installation guidelines as well as information on tools and wiring.

#### **SAFETY INSTRUCTIONS**

# **⚠** WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. If any other types of batteries are used, follow the manufacturer's instructions carefully.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. One piece of 150A fuse is provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.
- 14. WARNING: Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.
- 15. **CAUTION:** It's required to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.





#### INTRODUCTION

This is a multi-function inverter, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support in a single package. The comprehensive LCD display offers user-configurable and easy-accessible button operations such as battery charging current, AC or solar charging priority, and acceptable input voltage based on different applications.

#### **Features**

- Pure sine wave inverter
- Built-in LED bars to indicate the energy source and power flow
- Built-in BMS communication port
- Built-in anti-dust kit
- Inverter running without battery
- · Configurable input voltage range for home appliances and personal computers via LCD setting
- · Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- · Compatible to mains voltage or generator power
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance

## **Basic System Architecture**

The following illustration shows basic application for this unit. It also required the following devices to have a complete running system:

- · Generator or Utility mains.
- · PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power various appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioners.

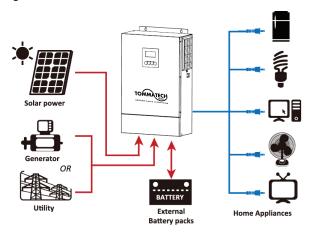
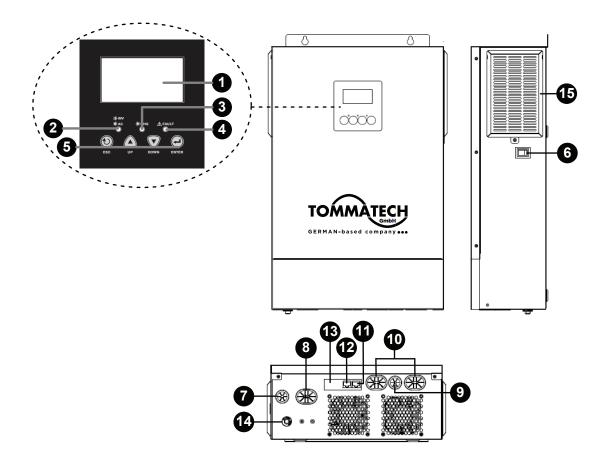


Figure 1 Basic PV System Overview



# **Product Overview**



- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function keys
- 6. Power on/off switch
- 7. AC input
- 8. AC output
- 9. PV input
- 10. Battery input
- 11. RS-232 communication port
- 12. BMS communication port
- 13. Internal WiFi
- 14. Input circuit breaker
- 15. Anti-dust filter



#### **INSTALLATION**

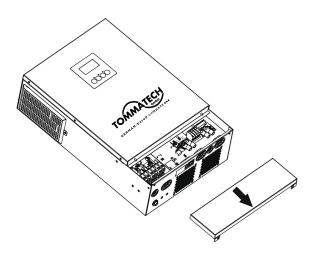
## **Unpacking and Inspection**

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- DC Fuse x 2

# **Preparation**

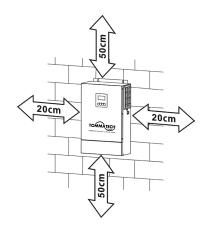
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



# **Mounting the Unit**

Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.

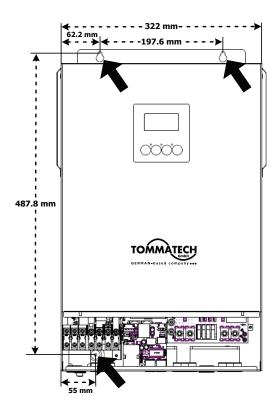




SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Drill three holes in the marked location and then install the unit by screwing three screws. It's recommended to use M4 or M5 screws.



# **Battery Connection**

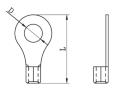
This model can be operated without battery connection. Connect to battery if necessary.

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

#### Ring terminal:

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.



#### Recommended battery cable and terminal size:

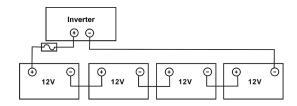
	Typical	Patton	Cable	Dimens	ions Ring T	erminal	T	
Model	Typical Battery Amperage capacity						Torque value (max)	
	Amperage	Сарасіцу	W (mm)	mm <sup>2</sup>	W (mm)	D (mm)	L (mm)	value (IIIax)
TommaTech ProX 8.0K	182.2A	2 X 4AWG	25	12.2	5.3	33.2	3 Nm	

Please follow below steps to implement battery connection:

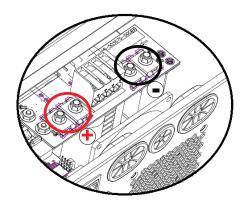
- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. This unit supports 48VDC system. Connect all battery packs as below chart. It is recommended to connect at least 250Ah capacity battery.



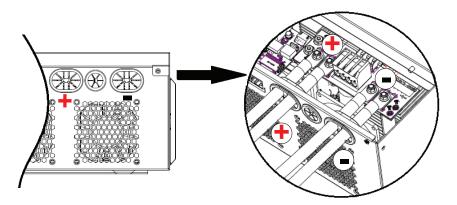




3. Remove the nuts on the battery terminals of the inverter.



4. Insert the ring terminals of battery cable flatly into battery terminals. Then, make sure the nuts are screwed firmly with correct torque.



5. Connect the other end of the battery cable to the battery (the recommended terminal spec should follow the suggestion of battery manufacturer). Make sure polarity at both the battery and the inverter is correctly connected.

#### **WARNING: Shock Hazard**

Installation must be performed with care due to high battery voltage in series.

**CAUTION!!** Do not place anything between inverter terminals and the ring terminals. Otherwise, overheating may occur.

**CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are securely tightened.

**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).





# **AC Input/Output Connection**

**CAUTION!!** Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 20A.

**CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

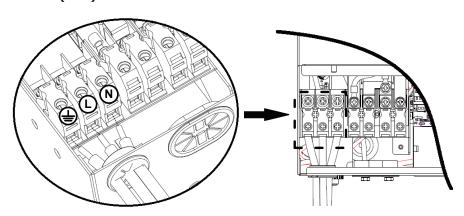
**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Cable (mm <sup>2</sup> )	Torque Value
TommaTech ProX 8.0K	8 AWG	8	1.4~ 1.6Nm

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for eight conductors. And shorten phase L and neutral conductor N 3mm
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor ( ) first.
  - **⊕**→**Ground (yellow-green)**
  - L →LINE (brown or black)
  - N →Neutral (blue)





#### **WARNING:**

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. This inverter is equipped with dual-output. There are four terminals (L1/N1, L2/N2) available on output port. It's set up through LCD program or monitoring software to turn on and off the second output. Refer to "LCD setting" section for the details. Insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor ((-)) first.

**Ground (yellow-green)** 

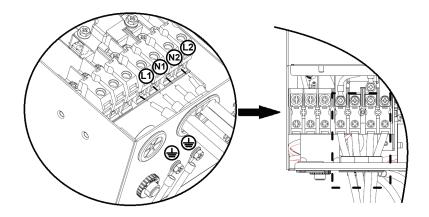
**L1**→**LINE** (brown or black)

N1→Neutral (blue)

L2→LINE (brown or black)

N2→Neutral (blue)





5. Make sure the wires are securely connected.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

#### **PV Connection**

**CAUTION:** Before connecting to PV modules, please install separately a DC circuit breaker between inverter and PV modules.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Wire Size	Cable (mm <sup>2</sup> )
10~12 AWG	4~6

**WARNING:** Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.

**CAUTION:** It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules. Never directly touch the terminals of inverter. It might cause lethal electric shock.

#### **PV Module Selectioni:**

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

INVERTER MODEL TommaTech ProX 8.0K	
Max. PV Array Power	6000W x 2
Max. PV Array Open Circuit Voltage	500Vdc
PV Array MPPT Voltage Range	90~450Vdc
Max. PV input Current	22A x 2





This unit is applied with two strings of PV array. Please make sure that the maximum current load for each string cannot beyond of the max PV input current spec.

Take 600Wp PV module as an example, the recommended configurations are listed as below table.

	Solar Input 1	Solar Input 2	Q'ty of	Total input
Solar Panel Spec.	Min in series: 3pcs, per input, Max. in series: 9pcs, per input		panels	power
(reference)	3pcs in series	x	3pcs	1800W
- 600Wp	x	3pcs in series	3pcs	1800W
- Vmp: 45.30Vdc - Imp: 13.25A	9pcs in series	x	9pcs	5400W
- Voc: 53.50Vdc		9pcs in series	18pcs	10800W
- Isc: 14.03A	5pcs in series, 2 Strings in parallel	5pcs in series, 2 Strings in parallel	20pcs	12000W

Take 660Wp PV module as an example, the recommended configurations are listed as below table.

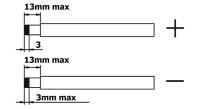
	Solar Input 1	Solar Input 2		
Tool 10 FFA	model	TommaTech ProX 8.0K	Q'ty of panels	Total input power
	3pcs in series	х	3pcs	1980W
	x	3pcs in series	3pcs	1980W
	9pcs in series	x	9pcs	5940W
	9pcs in series	9pcs in series	18pcs	11880W

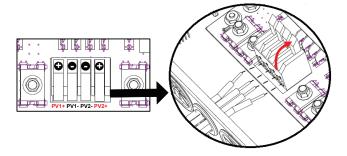
#### **PV Module Wire Connection**

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 11~13 mm for positive and negative conductors.
- 2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.
- 3. Check correct polarity of wire connection from PV modules and PV input terminals. Connect positive pole (+) of connection wire to positive pole (+) of PV input terminals, and connect negative pole (-) of connection wire to negative pole (-) of PV input terminals. Pull the spring cover upward to loosen

the PV terminal block, insert the wire conductors into it, and then press down on the spring cover. Make sure the wires are securely locked on PV terminals.

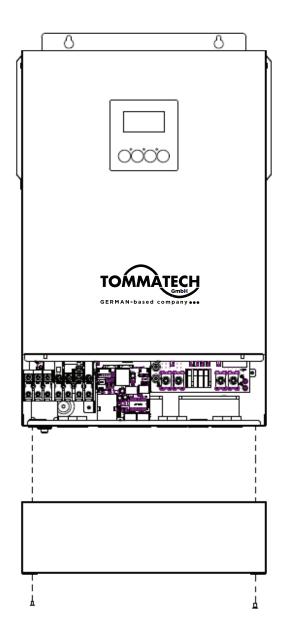




## **Final Assembly**

After connecting all wirings, please put bottom cover back by screwing screws as shown below.







# **Communication Options**

#### **Serial Connection**

This unit is equipped with a communication port to communicate with a PC with corresponding software. Please use supplied communication cable to connect to inverter and PC. For the detailed software operation, please contact the distributor to obtain software and corresponding user manual downloads.

#### **Wi-Fi Connection**

This unit is equipped with a Wi-Fi transmitter. Wi-Fi transmitter can enable wireless communication between off-grid inverters and monitoring platform. Users can access and control the monitored inverter with downloaded APP. You may find "TommaTech Cloud" app from the Apple® Store and Google® Play Store. All data loggers and parameters are saved in TommaTech Cloud. For quick installation and operation, please refer to Appendix II - The Wi-Fi Operation Guide for details.



#### **BMS Communication**

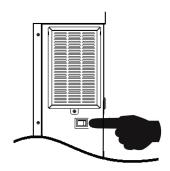
If connecting to Lithium-ion battery pack, please check battery provider to get a correct communication cable. Please refer to Appendix I- BMS Communication Installation for details.



# **OPERATION**

# **Power ON/OFF**

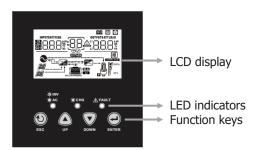




Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch to turn on the unit.

# **Operation and Display Panel**

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



## **LED Indicator**

LEI	D Indicator		Messages
<b>≱</b> INV	Croon	Solid On	Output is powered by utility in Line mode.
<b>₩</b> AC	Green	Flashing	Output is powered by battery or PV in battery mode.
W au a	Cucon	Solid On	Battery is fully charged.
<b>¥</b> снg	Green	Flashing	Battery is charging.
A FALLET	Dod	Solid On	Fault occurs in the inverter.
<u></u> FAULT	Red	Flashing	Warning condition occurs in the inverter.

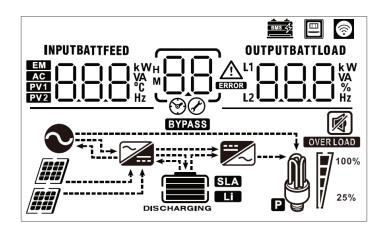
# **Function Keys**

Function Key Description		Description	
Ç	ESC	To exit setting mode	
	UP	To go to previous selection	
•	DOWN	/N To go to next selection	
Ĺ			





# **LDC Display Icons**



Icon		Function description			
Input Source In	nformation				
AC	Indicates the AC input.				
PV1	Indicates the PV input info	rmation of Tracker 1			
PV2	Indicates the PV input info	rmation of Tracker 2			
INPUTBATTFEED  KW WA HZC		ut frequency, PV voltage, PV current, PV power, ower, discharger current and battery voltage.			
Configuration P	rogram and Fault Informa	tion			
[88]	Indicates the setting progra	ams.			
	Warning: 88 <sup>△</sup> flashing w	Indicates the warning and fault codes.  Warning: 🖁 🖺 ^ flashing with warning code.  Fault: 👸 lighting with fault code.			
Output Informa	ntion				
OUTPUTBATTLOAD  KW VA % Hz		Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.			
Battery Informa	ation				
DISCHARGING	Indicates battery level by 0 / discharging status.	0-24%, 25-49%, 50-74% and 75-100%, charging			
Battery in chargin	g status, it will present batter	y charging status.			
Status	Battery Capacity	LCD Display			
Constant	0-24% 25-49%	4 bars will flash in turns.  Bottom bar will be on and the other three bars will flash in turns.			
Current mode / Constant	50-74%	Bottom two bars will be on and the other two bars will flash in turns.			
Voltage mode	75-100%	Bottom three bars will be on and the top bar will flash.			
Floating mode. I	Batteries are fully charged.	4 bars will be on.			



Battery in discharging status, it will present battery capacity.					
Battery Capacity		0-24%	25-49%	50-74%	75-100%
LCD Display					
Load Information	1				
OVERLOAD	Indi	cates overload.			
0	Indi	cates the load le	vel by 0-24%, 25-4	19%, 50-74% and	75-100%.
25%	(	0%~24%	25%~49%	50%~74%	75%~100%
Mode Operation	Infor	mation			
	Indic	cates unit conne	cts to the mains.		
	Indicates unit connects to the PV panel.				
BYPASS	Indicates load is supplied by utility power.				
	Indicates the utility charger circuit is working.				
	Indicates the DC/AC inverter circuit is working.				
<b>Mute Operation</b>					
	Indicates unit alarm is disabled.				
Other Information					
BMS \$5	Indicates BMS communication is established between the inverter and Lithium battery. It flashes while BMS is detected by inverter but communication can't be well established.				
	Indicates the unit is connected to an external energy meter.				
<u></u>	Indicates the unit is connected with WiFi well if the icon is solid on. It flashes while not be connected.				



# **LDC Setting**

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or "ESC" button to exit.

#### **Setting Programs:**

Program	Description	Selectable option	
00	Exit setting mode	Escape ES[	
	Output source priority: To configure load power source priority	Utility first (default)	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
01		Solar first	Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
01		SBU priority	Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time.  Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default)	Setting range is from 10A to 150A for TommaTech ProX 8.0K model.
03	AC input voltage range	Appliances (default)	If selected, acceptable AC input voltage range will be within 90-280VAC.
			If selected, acceptable AC input voltage range will be within 170-280VAC.
05	Battery type	AGM (default)	Flooded FL-



		User-Defined	If "User-Defined" is selected,
		<u> </u>	battery charge voltage and low DC
		¿U为 USE	cut-off voltage can be set up in
		_ &_	program 26, 27 and 29.
		Pylontech battery	If selected, programs of 02, 26, 27
		Pylontech battery	and 29 will be automatically set up.
		¿U为 PYL	No need for further setting.
		BYD battery	
		TO Dattery	If selected, programs of 02, 26, 27
		l,U5, 64d	and 29 will be automatically set up.
		WECO better	No need for further setting.
		WECO battery	If selected, programs of 02, 12, 26,
		]عں رانا	27 and 29 will be auto-configured
		0 0 2 2 2	per battery supplier
			recommended. No need for further
		Soltaro battery	adjustment.
		Solidio pattery	If selected, programs of 02, 26, 27
		اناني 501	and 29 will be automatically set up.
05	Rattery type	LIA protocol compatible	No need for further setting.
05	Battery type	LIA-protocol compatible	Select "LIA" if using Lithium battery compatible to CAN
		battery	
		l,U5, L¦R	protocol. If selected, programs of
			02, 26, 27 and 29 will be
			automatically set up. No need for further setting.
		LTh protocol compatible	Select "LIb" if using Lithium
		LIb-protocol compatible	_
		battery	battery compatible to RS485
			battery compatible to RS485 protocol. If selected, programs of
			battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be
			battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for
		battery L   b	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		battery  3rd party Lithium battery	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium
		battery  3rd party Lithium battery	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If
		battery  3rd party Lithium battery	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27
		battery  3rd party Lithium battery	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up.
		battery  3rd party Lithium battery	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please
		battery  3rd party Lithium battery	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for
		battery  3rd party Lithium battery  5 L   C	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.
06	Auto restart when overload	battery  3rd party Lithium battery	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for
06	Auto restart when overload occurs	battery  3rd party Lithium battery  5 L   C	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.
06		battery  3rd party Lithium battery  Sestart disable (default)	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.
06	occurs  Auto restart when over	Battery  3rd party Lithium battery  Restart disable (default)  Restart disable (default)	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.  Restart enable  Restart enable
	occurs	battery  3rd party Lithium battery  Sestart disable (default)	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.  Restart enable
	occurs  Auto restart when over	Battery  3rd party Lithium battery  Restart disable (default)  Restart disable (default)	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.  Restart enable  Restart enable
	occurs  Auto restart when over	Battery  3rd party Lithium battery  Restart disable (default)  Restart disable (default)  Object Let Let Let Let Let Let Let Let Let Le	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.  Restart enable  Restart enable  GOHZ
07	Auto restart when over temperature occurs	Battery  3rd party Lithium battery  Restart disable (default)  Restart disable (default)	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.  Restart enable  Restart enable
07	Auto restart when over temperature occurs	Battery  3rd party Lithium battery  Restart disable (default)  Restart disable (default)  Object Let Let Let Let Let Let Let Let Let Le	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.  Restart enable  Restart enable  GOHZ
07	Auto restart when over temperature occurs	Battery  3rd party Lithium battery  Restart disable (default)  Restart disable (default)  Output  Description:  Soltz (default)  Soltz (default)	battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.  Restart enable  Restart enable  GOHz



10	Outrout valto co	220V 220V 220V	230V (default)	
10	Output voltage	240V 		
	Maximum utility charging current	40A (default)	Setting range is 2A, then from 10A to 120A for TommaTech ProX 8.0K	
11	Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.	c '⊗' ⊃	model.	
		Available options:		
		46V (default)	Setting range is from 44V to 51V.	
	Setting voltage point back to utility source when selecting "SBU priority" or	BATT HEV	Increment of each click is 1V.	
12		Available options when any lithium battery type is selected in Program 05.		
	"Solar first" in program 01.	SOC 10% (default for	If any types of lithium battery is	
		Lithium)	selected in program 05, setting	
		BATT	value will change to SOC	
			automatically. Adjustable range is 5% to 95%.	
		Available options: Setting ran	ge is FUL and from 48V to 58V.	
		Increment of each click is 1V.		
	Setting voltage point back	Battery fully charged	54V (default)	
		FULL BATT	BATT SHIDY	
12	to battery mode when	Available option when any lithium battery type is selected in		
13	selecting "SBU priority" or	Program 05.		
	"Solar first" in program 01.	SOC 80% (default for	If any types of lithium battery is	
		Lithium)	selected in program 05, setting	
		BATT	value will change to SOC	
			automatically. Adjustable range is	
		•	10% to 100%. Increment of each	
			click is 5%.	



		If this invertor/charger is worl	king in Line Standby or Fault mode	
		If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:		
		Solar first	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is	
16	Charger source priority: To configure charger source	Solar and Utility (default)	not available.  Solar energy and utility will charge battery at the same time.	
10	priority	Only Solar	·	
			Solar energy will be the only charger source no matter utility is available or not.	
		If this inverter/charger is work	king in Battery mode, only solar	
			olar energy will charge battery if it's	
		available and sufficient.		
18	Alarm control	Alarm on (default)	Alarm off	
10	Alaitii Colitioi	/ IR POU	rig POE	
	Auto roturn to dofault	Return to default display screen (default)	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage	
19	Auto return to default display screen	Chave at laterate sources	/output voltage) after no button is pressed for 1 minute.	
		Stay at latest screen	If selected, the display screen will stay at latest screen user finally switches.	
20	Backlight control	Backlight on (default)	Backlight off	
22	Beeps while primary source is interrupted	Alarm on (default)	Alarm off	
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default)	Bypass enable	
25	Record Fault code	Record enable (default)	Record disable	
26	Bulk charging voltage (C.V voltage)	default setting: 56.4V  Lucipi Setting: 56.4V  If self-defined is selected in program 5, this program can be se up. Setting range is from 48.0V to 61.0V. Increment of each click 0.1V.		



		default setting: 54.0V	
		FLn <u>G</u> 54	v
27	Floating charging voltage		program 5, this program can be set
			.0V to 61.0V. Increment of each click is
		0.1V.	2. 13 02.01. 2. General of Cuch chek is
		default setting: 42.0V	
		[] LOU ( <u>2</u> ] 4	, 
		$\Theta$	program 5, this program can be set
		up. Setting range is from 42	.0V to 52.0V. Increment of each click is e will be fixed to setting value no
29	Low DC cut-off voltage or	matter what percentage of	load is connected.
	SOC percentage	Lithium battery default setti	ng: SOC 5%
		[85] mg	
		If any type of lithium batter	y is selected in program 05, setting
		=	tomatically. Adjustable range is 0% to
		90%. Increment of each clie	
		Battery equalization	Battery equalization disable
		<u> </u>	(default)
30	Battery equalization	[30] EEN	J J EdS
		If "Flooded" or "User-Define	ed" is selected in program 05, this
		program can be set up.	
		default setting: 58.4V	
31	Battery equalization voltage	Fu (3) S8	<b>-</b>  v
31			to 61.0V. Increment of each click is
		0.1V.	
		60min (default)	Setting range is from 5min to
33	Battery equalized time	[33] 60	900min. Increment of each click is
		120min (default)	5min. Setting range is from 5min to 900
34	Battery equalized timeout		min. Increment of each click is 5
	, 144		min.
	Equalization interval	30days (default)	Setting range is from 0 to 90 days.
35		[35] ROA	Increment of each click is 1 day.
			Disable (default)
		Enable	Disable (default)
		,db, 868	Jb, 8dS
26	Equalization activated		abled in program 30, this program can
36	immediately		ected in this program, it's to activate ately and LCD main page will shows
			d, it will cancel equalization function
		until next activated equaliza	tion time arrives based on program 35
	setting. At this time, " will not be shown in LCD main		



38	PV energy feed-in to grid configuration	Feed-in to grid disable (default)	Feed-in to grid enable
AC input detection current *Note: To balance AC input current when an external device (like transformer,		When there is a deviation current caused by external devices connected at AC input, it can be balanced by adjusting the current. Setting range is from 0 to 250. Increment of each click is 1.  Nothing shown if unit is 150 (default) will show if unit is in	
	energy meter) connected at AC input.	not in Line mode.	Line mode.
43	Power limit for PV energy in Line Mode *Note: This setting is to prevent excessive energy generated by PV exceeds load demand and the remaining PV energy feed-in to grid incorrectly, when an external device (like transformer or energy meter) is connected at AC input.	devices connected at AC in	of load detection caused by external aput, it can be adjusted by this setting. o 250W. Increment of each click is 10W.  30W (default) will show if unit is in Line mode.
60	Low DC cut off voltage or SOC percentage on second output (L2)	If User-defined" is selected from 42.0 to 52.0V. Increm voltage will be fixed to sett load is connected.  Lithium battery default set  If any types of lithium battery	ery is selected in program 05, this thing range is from 0% to 90%.
61	Setting discharge time on second output (L2)	Disable (default)	Setting range is disable and then from 0 min to 990 min. Increment of each click is 5 min. *If the battery discharge time achieves the setting time in Program 61 and the program 60 function is not triggered, the output will be turned off.



		default setting: 46.0V	If "User-defined" is selected in program 05, this setting range is from 43.0V to 61.0V. Increment of each click is 0.1V. *If second output is cut off due to setting in program 60, second output (L2) will restart according to setting in program 63.
63	Setting voltage point or SOC to restart on the second output (L2)	SOC: 20% (default for lithium battery)	If any type of lithium battery is selected in program 05, this parameter value will be displayed in percentage and value setting is based on battery capacity percentage. Setting range is from 5% to 100%. Increment of each click is 5%.  *If second output is cut off due to setting in program 60, second output (L2) will restart according to setting in program 63.
64	Setting waiting time to turn on the second output when the inverter is back to Line mode or battery is in charging status	0 min (Default)	Setting range is from 0 min to 990 min. Increment of each click is 5 min.  *If second output is cut off due to setting in program 61, second output (L2) will restart according to setting in program 64.

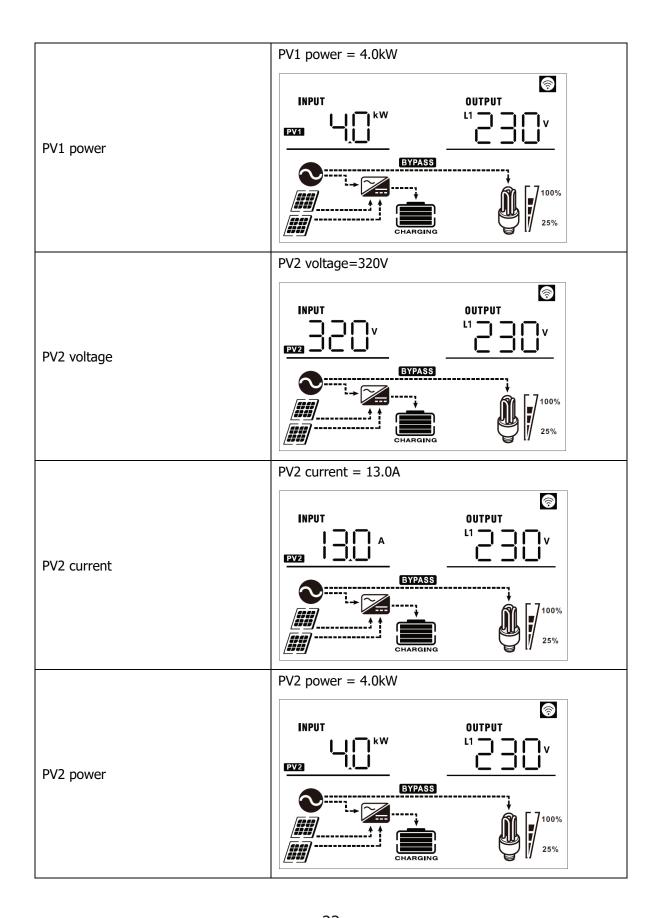


# **Display Setting**

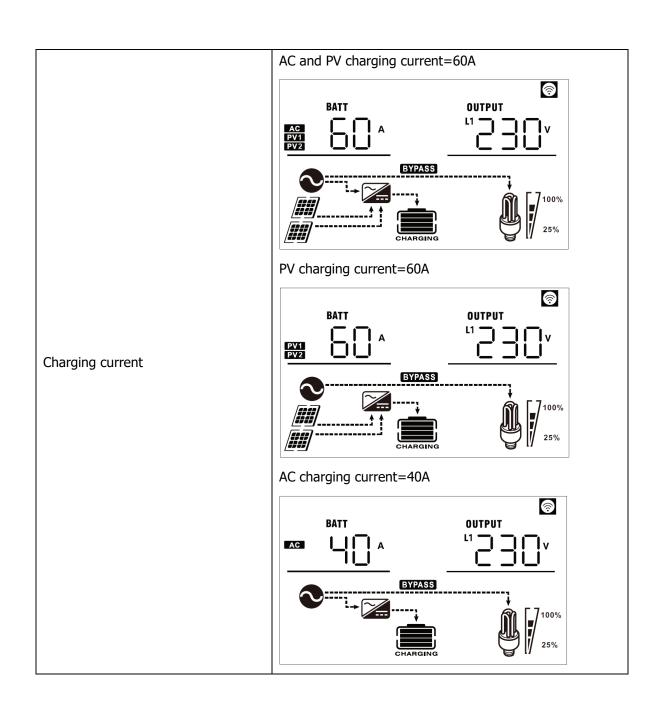
The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as following order in listed table.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, main output voltage=230V  INPUT  OUTPUT  L1  SYPASS  CHARGING  OUTPUT  L1  J 100%  25%
Input frequency	Input frequency=50Hz  INPUT  OUTPUT  L1  O
PV1 voltage	PV1 voltage=320V  INPUT  OUTPUT  L1  OUTPUT  L25%  CHARGING
PV1 current	PV1 current = 13.0A  INPUT  OUTPUT  L1  OUTPUT  L25%

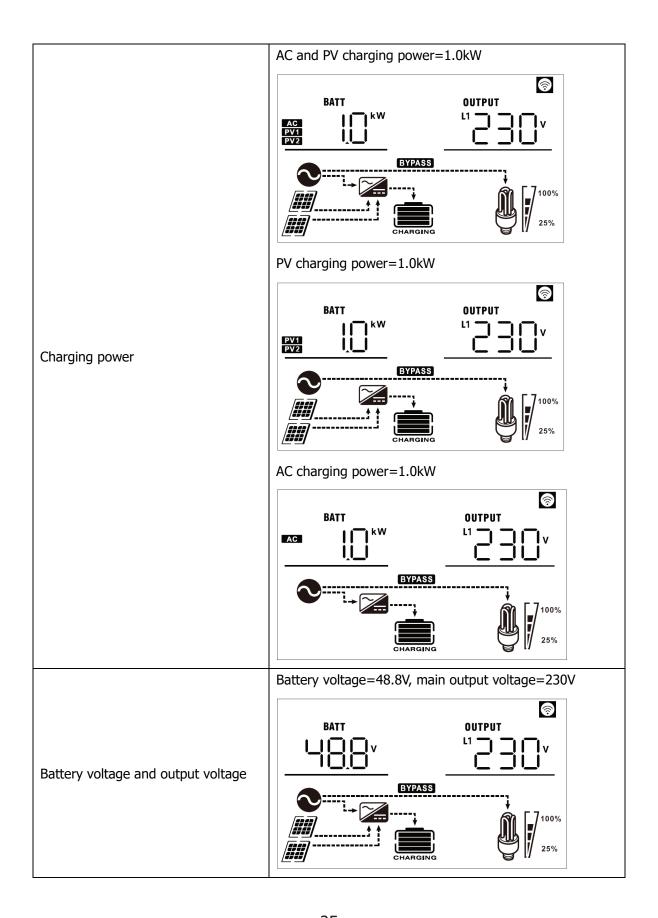




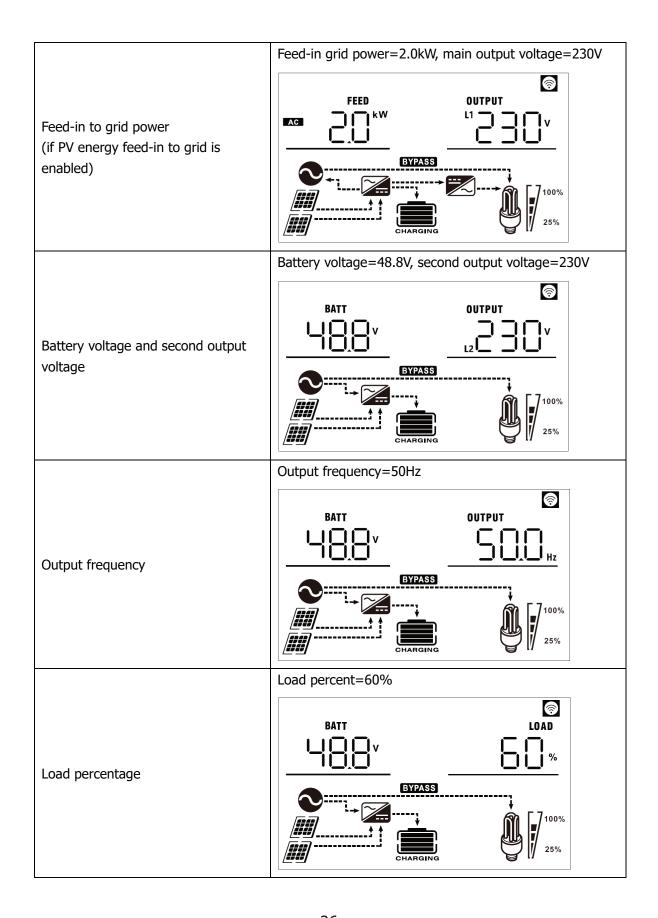








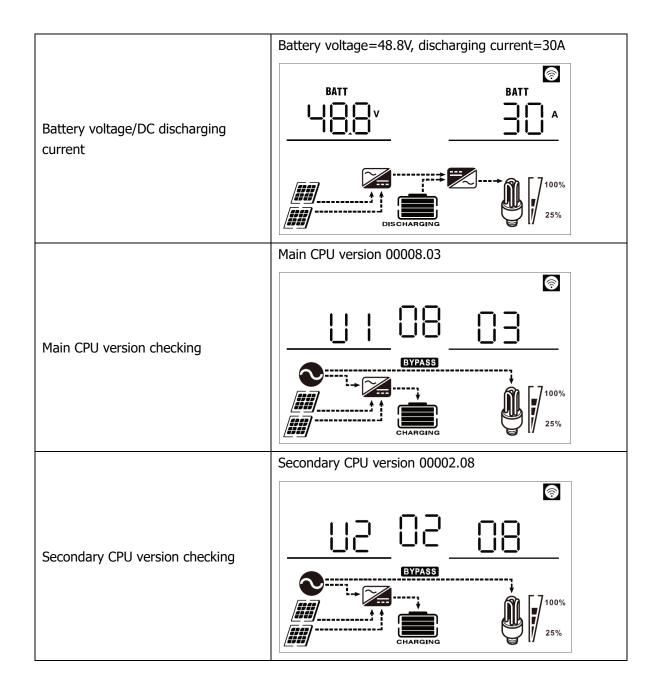






When connected load is lower than 1kVA, load in VA will present xxxVA like below chart. BATT LOAD BYPASS Load in VA When load is larger than 1kVA (≥1KVA), load in VA will present x.xkVA like below chart. ବି LOAD When load is lower than 1kW, load in W will present xxxW like below chart. LOAD BYPASS Load in Watt When load is larger than 1kW (≥1KW), load in W will present x.xkW like below chart. LOAD







# **Operating Mode Description**

Operation mode	Description	LCD display
Standby mode  Note:  *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.  Charging by utility.  Charging by PV energy.  Charging by PV energy.  No charging.
Fault mode Note:  *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility cannot charge batteries.	No charging, no output.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy.  BYPASS  Charging by utility.  BYPASS  Charging by utility.  BYPASS  If "solar first" is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time.  BYPASS  DYPASS  Tolow  25%



Operation mode	Description	LCD display
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	If "solar first" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads.  SYPASS  Power from utility.  BYPASS  100% 25%
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.  PV energy will supply power to the loads and charge battery at the same time.  Power from battery only.  Power from PV energy only.
Grid-tie Mode (Only available when PV energy feed-in to the grid is enabled)	PV energy feed-in to the grid.	PV energy feed energy to the grid while battery is not connected.  EYPASS  PV energy charges battery, PV energy provides power to the load and feeds remaining energy to the grid.  EYPASS  EYPASS  EYPASS  CHARGING



## **Battery Equalization Description**

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

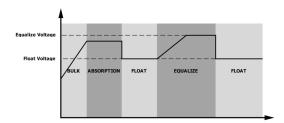
## How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 35.
- 2. Active equalization immediately in program 36.

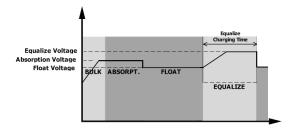
#### When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

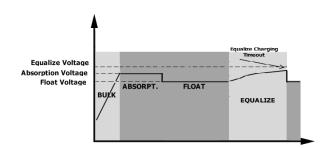


## Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.





# **Fault Reference Code**

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature or NTC is not connected well.	
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is too high.	
07	Overload time out	
08	Bus voltage is too high	[08]
09	Bus soft start failed	
51	Over current or surge	
52	Bus voltage is too low	
53	Inverter soft start failed	
55	Over DC voltage in AC output	
57	Current sensor failed	
58	Output voltage is too low	
59	PV voltage is over limitation	



# **Warning Indicator**

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
02	Over temperature	None	
03	Battery is over-charged	Beep once every second	
04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	○
10	Output power derating	Beep twice every 3 seconds	
15	PV energy is low.	Beep twice every 3 seconds	
16	High AC input (>280VAC) during BUS soft start	None	[16] <sup>4</sup>
32	Communication failure between inverter and communication board	None	
<i>E9</i>	Battery equalization	None	
68	Battery is not connected	None	[6P] (T



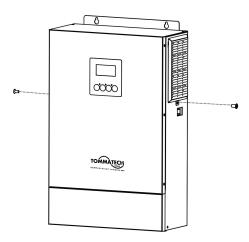
## **CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT**

#### **Overview**

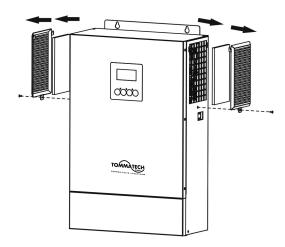
Every inverter is already installed with anti-dust kit from factory. This kit keeps dust from your inverter and increases product reliability in harsh environment

#### **Clearance and Maintenance**

Step 1: Please loosen the screw in counterclockwise direction on the top or both sides of the inverter.



Step 2: Then, dustproof case can be removed and take out air filter foam as shown in below chart



Step 3: Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

**NOTICE:** The anti-dust kit should be cleaned from dust every one month.



# **SPECIFICATIONS**

Table 1 Line Mode Specifications

INVERTER MODEL	TommaTech ProX 8.0K		
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage	230Vac		
Low Loss Voltage	170Vac±7V (UPS);		
	90Vac±7V (Appliances)		
Low Loss Return Voltage	180Vac±7V (UPS);		
High Loss Voltage	100Vac±7V (Appliances) 280Vac±7V		
High Loss Return Voltage	270Vac±7V		
Max AC Input Voltage	300Vac		
Nominal Input Frequency	50Hz / 60Hz (Auto detection)		
Low Loss Frequency	40±1Hz		
Low Loss Return Frequency	42±1Hz		
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
<b>Output Short Circuit Protection</b>	Circuit Breaker		
Efficiency (Line Mode)	>95% ( Rated R load, battery full charged )		
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)		
	Output Power		
Output power derating: When AC input voltage drops to 170V, the output power will be derated.	Rated Power 50% Power 90V 170V 280V Input Voltage		



Table 2 Inverter Mode Specifications

INVERTER MODEL	TommaTech ProX 8.0K
Rated Output Power	8KVA/8KW
Output Voltage Waveform	Pure Sine Wave
Output Voltage Regulation	230Vac±5%
Output Frequency	50Hz
Peak Efficiency	93%
Overload Protection	5s@≥120% load; 30s@103%~120% load
Surge Capacity	2* rated power for 5 seconds
Nominal DC Input Voltage	48Vdc
Cold Start Voltage	46.0Vdc
Low DC Warning Voltage	
@ load < 50%	46.0Vdc
@ load ≥ 50%	44.0Vdc
Low DC Warning Return	
Voltage	
@ load < 50%	47.0Vdc
@ load ≥ 50%	46.0Vdc
Low DC Cut-off Voltage	
@ load < 50%	43.0Vdc
@ load ≥ 50%	42.0Vdc
High DC Recovery Voltage	62Vdc
High DC Cut-off Voltage	63Vdc
No Load Power Consumption	72W



Table 3 Charge Mode Specifications

Utility Char	ging Mode		
INV	ERTER MODEL	TommaTech ProX 8.0K	
Charging Al	gorithm	3-Step	
AC Charging	Current (Max)	120Amp (@V <sub>I/P</sub> =230Vac)	
Bulk	Flooded Battery	58.4Vdc	
Charging Voltage	AGM / Gel Battery	56.4Vdc	
Floating Charging Voltage		54Vdc	
Charging Cu	ırve	Battery Voltage, per cell  Charging Current, %  Voltage  Voltage  100%  To  To  F1 = 10** T0, minimum 10mins, maximum 8ive  Current  Waintenance (Floating)  Time	
	Charging Mode		
INVERTER MODEL		TommaTech ProX 8.0K	
Max. PV Arra	ay Power	12000W	
Nominal DV	Voltage	(6000W x 2) 320Vdc	
Nominal PV Voltage Start-up Voltage		150Vdc +/- 10Vdc	
PV Array MPPT Voltage Range		90~450Vdc	
1 v Array First Voltage Runge		(Min. 100V without Battery)	
Max. PV Arra	ay Open Circuit	500Vdc	
Max. Input Current		22Amp x 2	
Max Chargir (AC charger	ng Current plus solar charger)	rger)	

Table 4 General Specifications

INVERTER MODEL	TommaTech ProX 8.0K
Safety Certification	CE
Operating Temperature Range	-10°C to 50°C
Storage temperature	-15°C~ 60°C
Humidity	5% to 95% Relative Humidity (Non-condensing)
Dimension (D*W*H), mm	141 x 322 x 497
Net Weight, kg	14.3



# **TROUBLE SHOOTING**

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do	
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low	Re-charge battery.     Replace battery.	
No response after power on.	No indication.	The battery voltage is far too low.     Internal fuse tripped.	<ol> <li>Contact repair center for replacing the fuse.</li> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.	
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	<ol> <li>Check if AC wires are too thin and/or too long.</li> <li>Check if generator (if applied) is working well or if input voltage range setting is correct. (UPSà Appliance)</li> </ol>	
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.	
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.	
		Overload error. The inverter is overload 105% and time is up.	Reduce the connected load by switching off some equipment.	
	Fault code 07	If PV input voltage is higher than specification, the output power will be derated. At this time, if connected loads is higher than derated output power, it will cause overload.	Reduce the number of PV modules in series or the connected load.	
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.	
Buzzer beeps	Fault code 02	Internal temperature of inverter component is over.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.	
continuously and red LED is on.		Battery is over-charged.	Return to repair center.	
Ted LED IS OII.	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.	
	Fault code 01	Fan fault	Replace the fan.	
	Fault code 06/58	Output abnormal (Inverter voltage is too low or too high)	1. Reduce the connected load. 2. Return to repair center	
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.	
	Fault code 51	Over current or surge. Restart the unit, if the error		
	Fault code 52	Bus voltage is too low.	happens again, please return to repair center.	
	Fault code 55	Output voltage is unbalanced.		
	Fault code 59	PV input voltage is beyond the specification.	Reduce the number of PV modules in series.	



# **Appendix I: BMS Communication Installation**

#### 1. Introduction

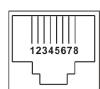
If connecting to lithium battery, it is recommended to purchase a custom-made RJ45 communication cable. Please check with your dealer or integrator for details.

This custom-made RJ45 communication cable delivers information and signal between lithium battery and the inverter. These information are listed below:

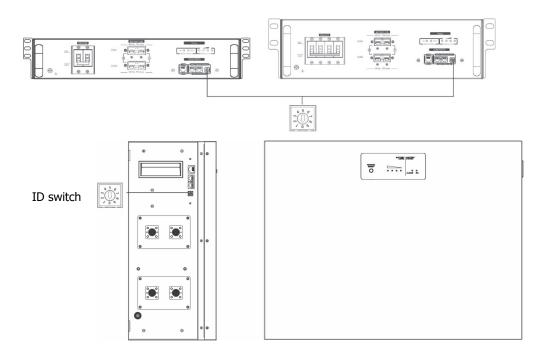
- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

#### 2. Pin Assignment for BMS Communication Port

	Definition
PIN 1	RS232TX
PIN 2	RS232RX
PIN 3	RS485B
PIN 4	NC
PIN 5	RS485A
PIN 6	CANH
PIN 7	CANL
PIN 8	GND



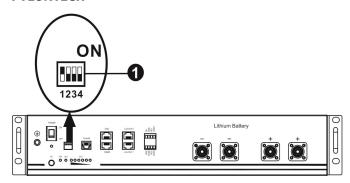
#### 3. Lithium Battery Communication Configuration



ID Switch indicates the unique ID code for each battery module. It's required to assign an identical ID to each battery module for normal operation. We can set up the ID code for each battery module by rotating the PIN number on the ID switch. From number 0 to 9, the number can be random; no particular order. Maximum 10 battery modules can be operated in parallel.



#### **PYLONTECH**



Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are reserved for battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

**NOTE:** "1" is upper position and "0" is bottom position.

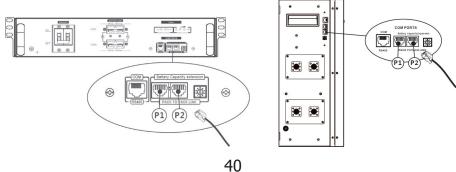
Dip 1	Dip 2	Dip 3	Dip 4	Group address
	0	0	0	Single group only. It's required to set up master battery with this setting and slave batteries are unrestricted.
	1	0	0	Multiple group condition. It's required to set up master battery on the first group with this setting and slave batteries are unrestricted.
1: RS485 baud rate=9600	0	1	0	Multiple group condition. It's required to set up master battery on the second group with this setting and slave batteries are unrestricted.
Restart to take	1	1	0	Multiple group condition. It's required to set up master battery on the third group with this setting and slave batteries are unrestricted.
effect	0	0	1	Multiple group condition. It's required to set up master battery on the fourth group with this setting and slave batteries are unrestricted.
	1	0	1	Multiple group condition. It's required to set up master battery on the fifth group with this setting and slave batteries are unrestricted.

**NOTE:** The maximum groups of lithium battery is 5 and for maximum number for each group, please check with battery manufacturer.

#### 4. Installation and Operation

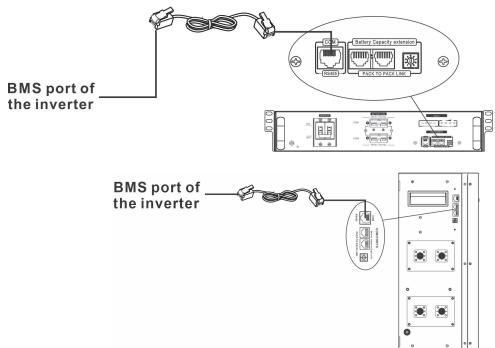
After ID no. is assigned for each battery module, please set up LCD panel in inverter and install the wiring connection as following steps.

Step 1: Use supplied RJ11 signal cable to connect into the extension port (P1 or P2).





Step 2: Use supplied RJ45 cable (from battery module package) to connect inverter and Lithium battery.



### Note for parallel system:

- 1. Only support common battery installation.
- 2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "LIB" in LCD program 5. Others should be "USE".

Step 3: Turn the breaker switch "ON". Now, the battery module is ready for DC output.



Step 4: Press Power on/off button on battery module for 5 secs, the battery module will start up.

\*If the manual button cannot be approached, just simply turn on the inverter module. The battery module will be automatically turned on.

Step 5. Turn on the inverter.

Step 6. Be sure to select battery type as "LIb" in LCD program 5.



If communication between the inverter and battery is successful, the battery icon Generally speaking, it will take longer than 1 minute to establish communication.



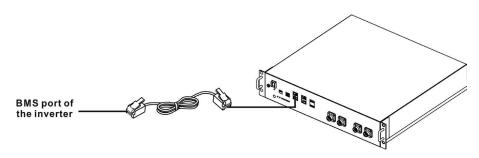
on LCD display will flash.

#### **PYLONTECH**

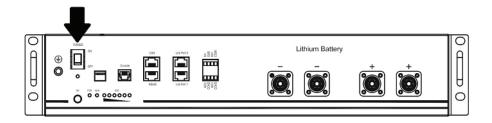
After configuration, please install LCD panel with inverter and Lithium battery with the following steps. Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



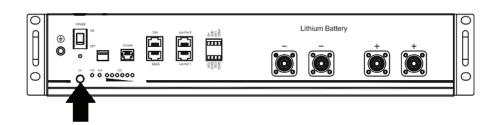




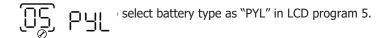
Step 2. Switch on Lithium battery.



Step 3. Press more than three seconds to start Lithium battery. Output power is ready.



Step 4. Turn on the inverter.



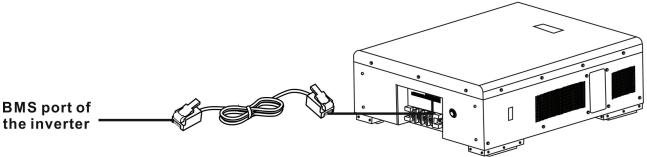
If communication between the inverter and battery is successful, the battery icon speaking, it will take longer than  $1\$ minute to establish communication.



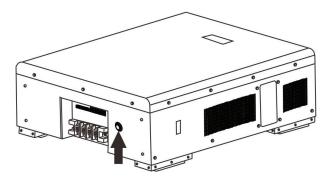


### **WECO**

Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.



Step 2. Switch on Lithium battery.



Step 3. Turn on the inverter.

Step 4. Be sure to select battery type as "WEC" in LCD program 5.



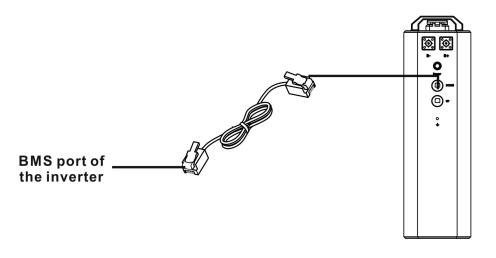
If communication between the inverter and battery is successful, the battery icon speaking, it will take longer than 1 minute to establish communication.



on LCD display will flash. Generally

### **SOLTARO**

Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.





Step 2. Open DC isolator and switch on Lithium battery.



Step 3. Turn on the inverter.

Step 4. Be sure to select battery type as "SOL" in LCD program 5.

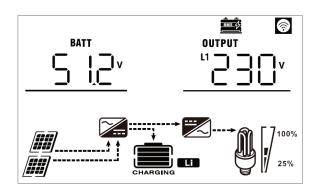


If communication between the inverter and battery is successful, the battery icon Generally speaking, it will take longer than 1 minute to establish communication.



### 5. LCD Display Information

Unit powers on with lithium battery, the LCD will show lithium battery icon Once battery BMS communication is successfully established, the LCD of inverter will shown icon Press "UP" or "DOWN" key to switch LCD display to check battery voltage information as shown below.



### **Active Function**

This function is to activate lithium battery automatically while commissioning. After battery wiring and commissioning is successfully, if battery is not detected, the inverter will automatically activate battery if the inverter is powered on.



### 6. Code Reference

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

Code	Description
[50 <u>^</u>	If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop charging and discharging battery.
[5 ] <sup>A</sup>	Communication lost (only available when the battery type is setting as any type of lithium-ion battery.)  I After battery is connected, communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery.  I Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately.
<b>52</b> 4	Battery number is changed. It probably is because of communication lost between battery packs. Please check the cables between the batteries.
<u>59</u> ^	If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.
	If battery status must be charged after the communication between the inverter and battery is successful, it will show code 70 to charge battery.
	If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharging battery.



# Appendix II: The Wi-Fi Operation Guide

### Introduction

Wi-Fi module can enable wireless communication between solar inverters and the monitoring platform. Users can remotely monitor and control their inverters when they combine the Wi-Fi module with TommaTech APP. The App uses the Wi-Fi chip to provide remote monitoring data services, which is beneficial for the daily data monitoring of the inverter, querying the real-time data in the device, sending commands from the device, and operating the device remotely. The app is available for both iOS and Android.

The major functions of this APP:

- Delivers device status during normal operation.
- Allows to configure device setting after installation.
- Notifies users when a warning or alarm occurs.
- Allows users to query inverter history data.







# **Distributers App**

### 2-1. Download and install APP

Please find "TommaTech Admin" app from Apple® store or Google® Play Store. Install this app in your mobile phone.



Or scan the following QR code with your smart phone and download TommaTech Admin App.



## 2-2. Registration and login

- Connect your smart phone to the router.
- Registration at first time.
- Click the "Log in New Account" to enter registration page and fill in the information. Then, enter the registered username and password to log in.



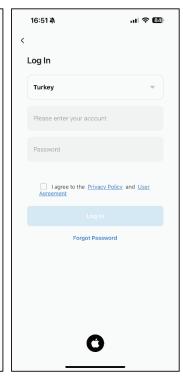


# 2-3. Registration and login

- Connect your smart phone to the router.
- Registration at first time.
- Click the "Log in New Account" to enter registration page and fill in the information. Then, enter the registered username and password to log in.









# 2-4. Initial Setup

### 2-4-1. Create home

- Enter the registered username and password to log in.
- Click the "Home Management", "Create a home" and fill in the information to create home.





# 2-4-2. Add Wi-Fi module to the home and configure the network

- Turn on the unit.
- Click the "Add device" to search for nearby Wi-Fi modules that are not connected to the network.
   The Wi-Fi module only could connect the router at 2.4GHz.

If your Wi-Fi module cannot be found, it may be under another account or plant. Please reset Wi-Fi module from the settings in the LCD on the basic page and then configure it.













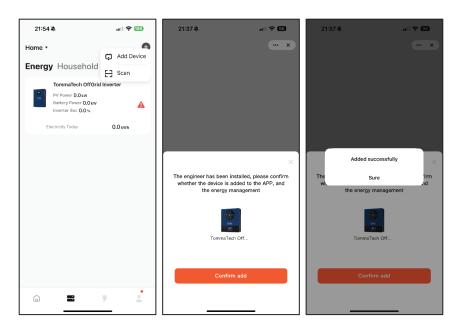






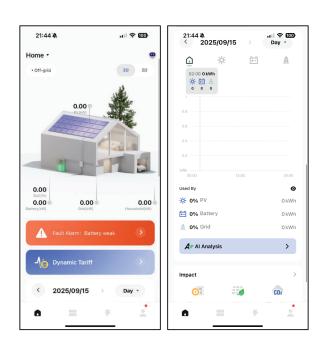
## 2-4-3. Handover the Wi-Fi module from the distributers

• Click "Scan" to scan the QR code provided by distributers and then click "Confirm add".



# 2-5. Home Management

 Includes "Data Flow Overview", "Fault and warning list, Dynamic Tariff, "Electrical Energy Analysis", and "Low-Carbon Contribution".





# 2-6. Device management

• Includes "Energy" and "Household".

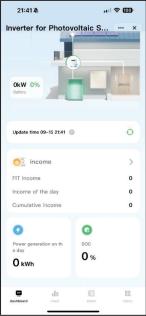




## 2-6-1. Dashboard

Includes "Data Flow Overview", "Income Analysis", "Power generation on the day", and "SOC".







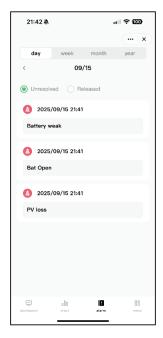
## 2-6-2. Chart

Includes "Energy Analysis", "Total Output Consumption", and "Battery" for the day, week, month and year.



## 2-6-3. Alarm

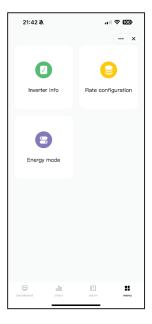
• Display the warning and fault list for the day, week, month and year.





## 2-6-4. Menu

• Includes "Inverter info", "Rate configuration", and "Energy mode".



## 2-6-5. Device information

• View the device information, Wi-Fi module signal strength, router SSID, and check the Wi-Fi module is the latest version.

